

AEROSPACE PAINT SYSTEMS

GENERAL AVIATION

Below are suggested paint systems to use on general aviation, business jets and helicopters using Sherwin-Williams aerospace coatings.

PRODUCT	PRODUCT NUMBER	DESCRIPTION	ADDITIONAL OPTIONS
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CHROME HAZARD FREE SYSTEM — SINGLE-STAGE TOPCOAT

Pretreatment	CM0220P01	Jet Prep™ Pretreatment	
Primer	CM0483800 or CM0483810	Next Gen Chrome Free Epoxy Primer or Universal Chrome Free Epoxy Primer	
Sanding Surfacer	CM0480920 or CM0486707	Epoxy Sanding Surfacer or Urethane Sanding Surfacer	CM0480920G and CM0481968
Topcoat	Y or Z-XXXXX	Jet Glo® Express	858 Series SKYscapes® Single Stage, Jet Glo and Acry Glo®
Stripe Accents	Y or Z-XXXXX	Jet Glo Express	858 Series SKYscapes Single Stage, Jet Glo and Acry Glo

CHROME HAZARD FREE SYSTEM — BASECOAT-CLEARCOAT

Pretreatment	CM0220P01	Jet Prep Pretreatment	
Primer	CM0483800 or CM0483810	Next Gen Chrome Free Epoxy Primer or Universal Chrome Free Epoxy Primer	
Sanding Surfacer	CM0480920 or CM0486707	Epoxy Sanding Surfacer or Urethane Sanding Surfacer	CM0480920G and CM0481968
Topcoat	SN-XXXXX	850 Series SKYscapes	855 Series SKYscapes General Aviation
Stripe Accents	SN-XXXXX	850 Series SKYscapes	855 Series SKYscapes General Aviation and Acry Glo
Clearcoat	CM0850180	SKYscapes® Clearcoat	CM0ACC201 and CM0850CC1

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CHROMATED HIGH SOLIDS SYSTEM — SINGLE-STAGE TOPCOAT

Pretreatment	Conversion Coating	MIL-DTL-81706 Type I, Class A (Alodine 1200)	
Primer	CM0483928	High Solids Epoxy Corrosion Primer	CM0483505
Sanding Surfacers	CM0480920 or CM0486707	Epoxy Sanding Surfacers or Urethane Sanding Surfacers	CM0480920G and CM0481968
Topcoat	Y or Z-XXXXX	Jet Glo® Express	858 Series SKYscapes® Single Stage
Stripe Accents	Y or Z-XXXXX	Jet Glo Express	858 Series SKYscapes Single Stage

CHROMATED HIGH SOLIDS SYSTEM — BASECOAT-CLEARCOAT

Pretreatment	Conversion Coating	MIL-DTL-81706 Type I, Class A (Alodine 1200)	
Primer	CM0483928	High Solids Epoxy Corrosion Primer	CM0483505
Sanding Surfacers	CM0480920 or CM0486707	Epoxy Sanding Surfacers or Urethane Sanding Surfacers	CM0480920G and CM0481968
Topcoat	SN-XXXXX	850 Series SKYscapes	855 Series SKYscapes General Aviation
Stripe Accents	SN-XXXXX	850 Series SKYscapes	855 Series SKYscapes General Aviation
Clearcoat	CM0850180	SKYscapes Clearcoat	CM0ACC201 and CM0850CC1

CONVENTIONAL SYSTEM

Pretreatment	Conversion Coating	MIL-DTL-81706 Type I, Class A (Alodine 1200)	
Primer	CM0483660	Epoxy Corrosion Primer	CM0484900
Sanding Surfacers	CM0560566	Epoxy Sanding Surfacers	CM0560563
Topcoat	U-XXXXX	Jet Glo	Acry Glo®
Stripe Accents	W or T-XXXXX	Acry Glo	
Clearcoat	CM0571080	Acry Glo Clearcoat	