

## VISION 2030

### PALETTE INSPIRED BY GLOBAL COLOR TRENDS, DELIVERING LASTING PERFORMANCE TO ENDURE THE ELEMENTS



Our ongoing commitment to innovation includes consistently creating and compiling new color collections that bring your designs to life and give you the confidence that the palette you choose today will remain relevant long into the future.

#### General Features

The Vision 2030 collection is a range of super-durable thermosetting polyester powder coatings delivering superior resistance to UV radiation and outdoor weathering.

Vision 2030 was created to protect and decorate aluminium and galvanized steel components used in fenestration projects in high-UV/tropical climates. They have all the necessary requirements for approval. The range holds GSB Florida 3 and Qualicoat Class 2 certifications.

#### Application

Due to its superior performance, this powder coating is suitable for exterior applications including tropical or harsh environments.

#### Substrate Preparation

The surface treatment should be chosen according to the type of substrate and the required performance. The surface to be coated must be free from oxidation, oil, grease or any other form of contamination.

A good quality pre-treatment process is recommended for optimum performance; certified products can be found via Qualicoat, GSB or Qualisteelcoat.

Where required, the corrosion resistance can be enhanced using a primer system.

|                      |   |
|----------------------|---|
| For aluminium        | Chemical pretreatment, chrome-free (Zr, Ti, oxilanes or alternatives), preanodizing, chromate, phospho-chromate conversion systems. |
| For steel            | Blasting and/or chemical pretreatment: iron or zinc phosphate, nano-ceramic.  |
| For galvanized steel | Chemical pretreatment: chrome-free, chromate or zinc phosphate. Mechanical preparation: soft blasting/sweeping.                     |

|                     |                                     |
|---------------------|-------------------------------------|
| <b>COLOR NAME</b>   | <b>WHITE IRAZU</b>                  |
| <b>DESCRIPTION</b>  | <b>BOND PE/P/HD FTX WHITE IRAZU</b> |
| <b>PRODUCT CODE</b> | <b>VWL1E0001</b>                    |

#### Handling and Storage

Store at temperatures lower than 30°C; higher temperatures may damage the product. Storage life in original package is 24 months.

#### Technical Data

| INT. METHOD  | RANGE |
|--|-------|
| Calc specific gravity (kg/L)                       | 1.61  |
| 60 µm theoretical spread rate (m <sup>2</sup> /kg) | 10    |
| Dry film thickness (microns)                       | 60-80 |
| Gloss 60°  | 5-15  |
| LRVs   | 87.6  |

#### Application Method

Recommended to be applied with electrostatic equipment (60/80 kV) or triboelectric guns automatically or manually.

It is advised to apply the product in layers with a thickness of 60-80 microns.

| INT. METHOD   | RANGE   |
|---------------|---|
| Curing window | 10-13 min 200°C<br>15-25 min 190°C<br>20-30 min 180°C |

## Technological Features and Resistance Tests

|                    |                     |
|--------------------|---------------------|
| The substrate used | aluminium sheet     |
| Thickness          | 60 microns          |
| Curing             | 20 minutes at 180°C |

Chemical resistance test by immersing for 48 hours at room temperature into:

|                              |                       |
|------------------------------|-----------------------|
| Hydrochloric acid 10%        | intact                |
| Nitric acid 30%              | matt, but washing off |
| Saturated hydrogen sulphide  | intact                |
| Hydrogen peroxide 40 volumes | intact                |
| Ammonium hydroxide 10%       | intact                |
| Ammonium hydroxide 33%       | intact                |
| Sodium hydroxide 5%          | intact                |
| Tartaric acid 5%             | intact                |
| Sodium hydroxide 5%          | intact                |
| Citric acid 5%               | intact                |
| Lactic acid 5%               | intact                |
| Ethanol                      | intact                |
| N-butanol                    | intact                |
| Petroleum ether              | slightly softened     |

The chemical resistance test was carried out on chromated aluminium.

| INT. METHOD                            | RANGE                                    | REF. METHOD                  |
|--|--|------------------------------|
| Buchholz indentation test              | more than 90                             | UNI EN ISO 2815              |
| Erichsen cupping test (mm)             | more than 5                              | UNI EN ISO 1520              |
| Direct impact test (cm.kg)             | more than 25                             | ASTM D 2794; ISO 6272-2:2002 |
| Reverse impact test (cm.kg)            | more than 25                             | ASTM D 2794; ISO 6272-2:2002 |
| Crosscut adhesion (2mm, GT)            | Class 0                                  | UNI EN ISO 2409              |
| Resistance to humidity (humidity test) | 1000 hours<br>no blistering,<br>max 1 mm | UNI EN ISO 6270-2:2005       |

## Color Tolerance After Weathering

Accelerated weathering tests ISO 16474-2

|                 |   |
|-----------------|---|
| Gloss retention | 90% after 1000 hours  |
| Color change    | Delta E not greater than 50% of the limits prescribed in Appendix A12 for class 2 |

Natural Weathering Test Exposure in Florida according to ISO 2810

|                             |  |
|-----------------------------|--|
| Gloss retention is at least | 75% after 1 year Florida<br>60% after 2 years Florida<br>50% after 3 years Florida                         |
| Color change                | After 3 years in Florida:<br>within the limits prescribed in Qualicoat specification 2022 V02 Appendix A12 |

### NOTE TO USER

The information contained in this document, while based on evidence and reliable methods, cannot be considered exhaustive.

This information is current to the date of issuance of this data sheet; therefore it is the user's responsibility to verify that the data provided on this sheet is current to the date of the product.

The user, under his/her own responsibility, shall respect all the existing provisions on hygiene and safety and shall verify every time the features and the specific and appropriate way to use the product because the user's respect of the provisions is not under the manufacturer's direct control.

The manufacturer does not guarantee nor assume any liability or responsibility for whatsoever harm that might result from a misuse of the product or for damages that have arisen after the product's distribution.