



# OneCure™

TWO COATS. ONE CURE. ZERO COMPROMISES.

## EPOXY PRIMER

**OneCure is the industry's widest portfolio of dust-on-dust powder coating systems.**

Trusted by top OEMs for over a decade, OneCure's patented formula co-reacts and crosslinks primer and topcoat layers without the need to gel or cure the primer, resulting in significant cost savings, increased efficiency and speed.

**SHERWIN-WILLIAMS®**

Learn more at [onecure.oem.sherwin.com](https://onecure.oem.sherwin.com)

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### THE OneCure EPOXY PRIMER

The OneCure Epoxy powder coating system from Sherwin-Williams consists of an Epoxy Primer with a Superdurable Polyester Topcoat that can be applied with a single cure cycle, resulting in significant applied cost savings. Formulated for excellent corrosion resistance, the OneCure Epoxy System is an excellent choice for OEMs seeking long-term durability and excellent aesthetics while improving overall manufacturing efficiency.

### MANUFACTURING ADVANTAGES

The topcoat layer can be applied immediately after the primer layer without the need for an intermediate cure, providing paint process advantages:

- Significantly reduces cycle time compared to traditional two-layer powder systems
- Eliminates capital and operational expenses associated with a second oven, conveyor and cooling equipment
- Reduces footprint dedicated to designated part finishing areas
- Reduces work-in-process inventories

In addition to these manufacturing value drivers, the OneCure Epoxy system also provides:

- Outstanding corrosion protection
- Excellent chip resistance
- Available in a wide range of colors, glosses and textures



### OneCure Epoxy Primer and Superdurable Polyester Topcoat System

TOP COAT	SALT SPRAY	CYCLIC CORROSION	QUVA GLOSS RETENTION	XENON ARC GLOSS RETENTION	PENCIL HARDNESS	GRAVELOMETER	OIL IMMERSION	GASOLINE IMMERSION	DIESEL IMMERSION
Superdurable TGIC Polyester	3,000 hrs	40 Cycles	90% @ 2,000+ hrs	90% @ 2,000+ hrs	3H+	6A/6B+	500+ hrs @ 25°C	72+ hrs @ 25°C	500+ hrs @ 25°C
Superdurable TGIC-Free Polyester	3,000 hrs	40 Cycles	90% @ 2,000+ hrs	90% @ 2,000+ hrs	2H+	6A/6B+	500+ hrs @ 25°C	72+ hrs @ 25°C	500+ hrs @ 25°C

At Sherwin-Williams, we think about coatings differently, continuously seeking the perfect solution to help your products win over your customers. Whether you need the most rugged and protective coating, a technical expert to provide answers and hands-on support, consistently perfect color at just the right gloss, or a custom solution created just for you – we are here to help. We are Sherwin-Williams General Industrial Coatings, and we are obsessed with giving you the competitive edge.