

BEVERAGE CAN AND END COATINGS

INTERNAL AND
EXTERNAL COATINGS



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The Packaging Coatings division of Sherwin-Williams offers coating systems to meet the application needs of your beverage cans and ends. These coatings include:

- Water-based options for beer, carbonated soda, energy drink, hot fill and retort two-piece beverage can interior applications.
 - White basecoats, over varnish with gloss or matte finish, and UV rim coatings for two-piece external beverage can applications.
- Water-based and solvent-based options for retortable or hot fill beverage end interior and exterior applications.
 - Three-piece beverage can systems formulated for a complete range of beverage products, including milk, tea, congee, beer and beverages with citric acid.



A variety of coatings for beverage applications are available, including valPure® non-BPA (NBPA) solutions that continue the legacy of innovation for two-piece beverage cans and ends, as well as monobloc bottles.

BEVERAGE CAN INTERNAL COATINGS

For nearly three decades, our water-based BPA epoxy coatings have provided can makers and brand owners around the world with reliable performance that protects the integrity of their brand.



PRODUCT	APPLICATION	PLATFORM	REGION(S)
9823001	Can	BPA Epoxy	North America
20Q53AJ / AP	Can	BPA Epoxy	North/Latin America
ECODEX® 4020W SERIES	Can	BPA Epoxy	Asia Pacific/EMEAI
ECODEX 4150W SERIES	Can	BPA Epoxy	Latin America/Asia Pacific
ECODEX 4030W SERIES	Can	BPA Epoxy	Asia Pacific

Our innovative, next-generation water-based NBPA technologies provide the same great product performance, application latitude, and pack and sensory performance.

PRODUCT	APPLICATION	PLATFORM	REGION(S)
VALPURE® V70Q11AA	Can	NBPA Epoxy	Global
VALPURE V70Q38AA	Can	NBPA Epoxy	Global
VALPURE V70Q25 SERIES	Bottle	NBPA Epoxy	Global
VALPURE 40Q60AJ / AL	Can	NBPA Acrylic	Global
VALPURE V43Q02 SERIES	Can	NBPA Acrylic	EMEAI/Asia Pacific
55Q01AB POD	Can	NBPA Polyolefin	EMEAI

BEVERAGE CAN

EXTERNAL COATINGS

Our high-performance, water-based external varnishes portfolio protects can decoration, ensures mobility, preserves the integrity of beverage cans and is visually pleasing.

PRODUCT	APPLICATION	PLATFORM	REGION(S)
22Q14 SERIES OVER VARNISH PRODUCT FAMILY: GLOSS, MATTE	Can	Acrylic	North/Latin America
28Q07 SERIES OVER VARNISH PRODUCT FAMILY: GLOSS, MATTE, TACTILE, GLITTER	Can	Polyester	EMEA
22C154Y SERIES OVER VARNISH: GLOSS	Can	Polyester	Asia Pacific
LDP400 OVER VARNISH: GLOSS	Can	Acrylic	Latin America
LDP240/3 OVER VARNISH: GLOSS	Can	Acrylic	Latin America
2228005 RETORT GLOSS OVER VARNISH	Can	Acrylic	Global
23Q01EB RETORT WHITE BASECOAT	Can	Acrylic	North America
15Q79AA RETORT MATTE OVER VARNISH	Can	Modified Acrylic	Asia Pacific
15Q88AC SEMI MATTE OVER VARNISH	Can	Polyester	Asia Pacific
29Q29 SERIES OVER VARNISH	Can	Polyester	Asia Pacific
29Q30AD OVER VARNISH	Can	Polyester	Asia Pacific
29Q31AA MATTE OVER VARNISH	Can	Polyester	Asia Pacific
29Q68 SERIES RETORT OVER VARNISH	Can	Modified Acrylic	Asia Pacific

Sherwin-Williams water-based rimcoat technologies increase manufacturing productivity, reduce downtime and provide higher line speeds.

PRODUCT	APPLICATION	PLATFORM	REGION(S)
51U30AA UV RIMCOAT	Can	UV Curable	Global
29A69AA GLOSS RIMCOAT VARNISH	Can	Water-Based Acrylic	Global
980-0176-S UV RIMCOAT	Can	UV Curable	North America
980-5005 UV RIMCOAT	Can	UV Curable	Europe





BEVERAGE END INTERNAL COATINGS

Sherwin-Williams BPA epoxy coatings provide can makers and brand owners around the world with reliable performance that protects the integrity of their brand.

PRODUCT	APPLICATION	PLATFORM	REGION(S)
EZDEX® 13Q80 SERIES	Coil End Stock/Tab Stock	Water-Based BPA Epoxy	North/Latin America/Asia Pacific
EZDEX 4000R	Coil End Stock	Water-Based BPA Epoxy	North America
EZDEX 4000W56 SERIES	Coil End Stock	Water-Based BPA Epoxy	EMEAI/Asia Pacific
92X205B SERIES / 13S65AW	Coil End Stock/Tab Stock	Solvent-Based BPA Epoxy	North America/EMEAI/Asia Pacific
29S18AA	Coil End Stock	Solvent-Based BPA Epoxy	EMEAI
13S65 SERIES	Sheet End Stock	Solvent-Based BPA Epoxy	Asia Pacific
8003-A21EJ	Coil and Sheet End Stock	Solvent-Based BPA Epoxy	Asia Pacific

Our **NBPA technologies** provide the same great product performance, run-ability, application latitude, universal pack and sensory performance.

PRODUCT	APPLICATION	PLATFORM	REGION(S)
VALPURE V70Q05 SERIES	Coil End Stock	Water-Based NBPA Epoxy	North America
VALPURE 32S02 SERIES	Coil End Stock	Solvent-Based NBPA Polyester	North America/EMEAI/Asia Pacific
7500-A10TE / A12TE	Coil and Sheet End Stock	Solvent-Based NBPA Polyester	Asia Pacific

BEVERAGE END EXTERNAL COATINGS

This high-performance, external BPA portfolio protects beverage ends, ensures plant mobility and preserves the integrity of brand owners’ products. Our external products are visually appealing, deliver fast cure and offer high-quality protection you can count on.

PRODUCT	APPLICATION	PLATFORM	REGION(S)
VALEX® 28Q46 SERIES	Coil Gloss End Stock	Water-Based BPA Epoxy	EMEAI/Asia Pacific
EZDEX 13Q80 SERIES	Coil Gloss End Stock	Water-Based BPA Epoxy	North/Latin America/Asia Pacific
EZDEX 4000R	Coil Gloss End Stock	Water-Based BPA Epoxy	North/Latin America
4804A SERIES	Coil Gloss End Stock (Gold Colors)	Solvent-Based BPA Epoxy	Latin America/Asia Pacific
EZDEX 13Q80 SERIES	Coil End Stock/Tab Stock (Including Colors)	Water-Based BPA Epoxy	North America
92X205NPL SERIES	Coil End Stock/Tab Stock	Solvent-Based BPA Epoxy	EMEAI/Asia Pacific
92X205B SERIES / 13S65AW	Coil End Stock	Solvent-Based BPA Epoxy	North America/Asia Pacific
4800-A08R SERIES	Coil End Stock/Tab Stock (Including Colors)	Solvent-Based BPA Epoxy	EMEAI/Asia Pacific
36S SERIES / 6839803	Coil Tab Stock (Including Colors)	Solvent-Based BPA Epoxy	North America
13S65 SERIES	Sheet End Stock	Solvent-Based BPA Epoxy	Asia Pacific

Our innovative **valPure NBPA technologies** provide the same great product performance, run-ability, application latitude, mobility and functionality.

PRODUCT	APPLICATION	PLATFORM	REGION(S)
VALPURE 32S15	Coil Gloss End Stock	Solvent-Based NBPA Polyester	EMEAI/Asia Pacific



BEVERAGE CAN AND END COATINGS

At Sherwin-Williams, our packaging coatings protect and advance the design and heritage of many of the world's best known brands. Whether your goal is to create a new package design for food, beverage or household products, meet ever-changing regulatory challenges or enhance the sustainability of a package, you can count on us to develop and deliver innovative custom coating solutions and provide the technical expertise and support you need. We are Sherwin-Williams Packaging Coatings, and we are passionate about enabling the success of your package and brand.

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Visit us at packaging.sherwin.com or contact us at packagingcoatings@sherwin.com

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