

MONO BLOC COATINGS

EXTERNAL BASECOATS,
OVERVARNISHES AND
INTERNAL COATINGS

SHERWIN-WILLIAMS.







CONTENTS

EXTERNAL COATINGS

- 3 EXTERNAL BASECOATS
- 7 EXTERNAL OVERVARNISHES

INTERNAL COATINGS

- MONOBLOC AEROSOL CANS
- 13 VALPURE® INTERNALS
- 17 EPOXY INTERNALS
- ALUMINUM BEVERAGE BOTTLES
- 19 INTERNAL PROTECTIVE COATINGS

VALVE COATINGS

- 21 AEROSOL VALVE COATINGS





THE ULTIMATE BASECOATS FOR YOUR MONOBLOC CANS

EXTERNAL BASECOATS

Whether your monobloc can is for the cosmetic, household, industrial, or pharmaceutical market, Sherwin-Williams delivers for outstanding design potential with an extensive range of basecoats for your products.



THE ULTIMATE BASECOATS FOR YOUR MONOBLOC CANS

When you work with Sherwin-Williams Packaging Coatings, you can offer eye catching products that consumers cannot miss. Soft touch, matte, gloss, glitter, pearlescent and metallic finish options connect visual and physical features to differentiate your monobloc cans on store shelves.

COATING TYPE	Basecoat
PLATFORM	Solvent
TECHNOLOGY	Polyester
APPLICATION	Roller coater

KEY ATTRIBUTES

- Suitable for all can diameters
- Environmentally friendly
- High mileage and hiding power
- Exceptional flexibility for distinctive can shaping
- Customized optical and tactile effect finishes
- Excellent acceptance of high definition full color printing
- Non-BPA, low formaldehyde and non-CMR technologies available

BASECOAT COLOR OPTION SERIES



B156 OPAQUE COLORS



C156 NON-OPAQUE COLORS



C158 MICA PEARLESCENT OR METALLIC COLORS



CLEAR SERIES

C155
CLEAR



WHITE SERIES

B155
WHITE AND
TINTED WHITE



DIGITAL PRINT SERIES

32S74EA
WHITE AND
TINTED WHITE





PROTECTIVE FINISHES FOR YOUR MONOBLOC CANS

EXTERNAL OVERVARNISHES

The finishing touch of Sherwin-Williams external overvarnishes supplies the excellent protection and appearance your monobloc can deserves. Matte, semi-matte, gloss and other special effect varnishes enhance the product experience.



PROTECTIVE FINISHES FOR YOUR MONOBLOC CANS

Crafted for customized finishes, the complete line of Sherwin-Williams external overvarnishes offers high-quality coating and print opportunities to personalize your brand's packaging. These dependable solutions allow for adherence to distinctive can shapes and ensure durability throughout processing and delivery.

COATING TYPE	Overvarnish
PLATFORM	Solvent
TECHNOLOGY	Polyester
APPLICATION	Roller coater

KEY ATTRIBUTES

- Customized gloss and finishes
- Excellent flexibility, allowing various body shaping
- Supreme ink acceptance to ensure high print quality
- Excellent protection against scuffing and abrasion during packaging, transport and handling

DIGITAL PRINT SERIES

32S81AA
HIGH GLOSS





GLOSS SERIES

valPure® E500
HIGH GLOSS



SEMI-MATTE SERIES

valPure® E510
SEMI-MATTE TO
SEMI-GLOSS



MATTE SERIES

valPure® E520
FULL MATTE







PROVIDING SOLUTIONS FOR ALL YOUR NEEDS

INTERNAL PROTECTIVE COATINGS

Discover a coating that protects both your products and also your brand. With a full portfolio of internal protective coatings from Sherwin-Williams, you can produce monobloc cans that consumers feel confident purchasing.



PROVIDING SOLUTIONS FOR ALL YOUR NEEDS

Sherwin-Williams offers a complete range of internal protective coatings for your monobloc cans, designed to provide excellent pack resistance while meeting the evolving regulatory requirements. Our reliable monobloc internal coatings deliver high-performing technologies — the industry choice for major brand owners.

MARKETS

- Personal Care: Deodorant, Perfume, Hair Care, Makeup, Moisturizing Cream, Eye Care, etc.
- Industrial: Automotive, Lubricants, Tire Repair, Car Care, Fire Extinguishers, etc.
- Pharmaceutical: Antiseptics, Sunscreen, Insect Repellents, etc.
- Household: Sanitizers, Air Fresheners, Oils, Cleansers, etc.
- Food: Vegetable Oils, Whipped Cream, Cheese, etc.

MONOBLOC AEROSOL CANS — VALPURE® INTERNALS

In an industry that has historically relied on epoxy chemistry, the valPure® line of non-BPA coating technologies delivers consistent spray application and excellent pack performance across a broad range of pack types for your internal monobloc can needs.

KEY BENEFITS

- Extensive and customized product portfolio designed to meet your specific needs
- Developed using the Safety by Design protocol, which includes early screening of starting materials for regulatory and environmental compliance to ensure the development of market ready sustainable technologies
- Non-BPA, non-CMR and low formaldehyde technologies



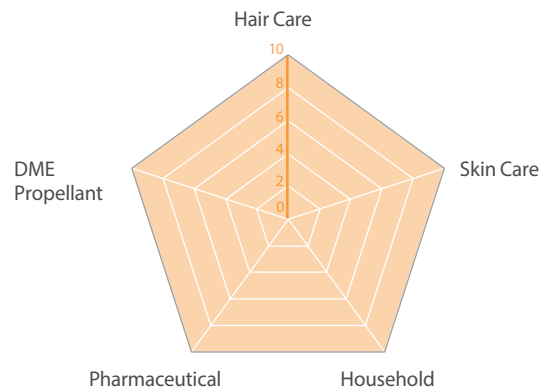
valPure® 32S39

THE HIGH PERFORMING COATING
FOR UNIVERSAL END-USES

PLATFORM	Solvent
TECHNOLOGY	Polyamide-imide
APPLICATION	Spray
COLOR	Gold

FEATURES

- Wide range of chemical resistance
- Reliable pack performance for aggressive fill products
- Non-BPA, free of melamine, phenolic and formaldehyde



PERFORMANCE	10 Excellent
	5 Good
	1 Poor

INTERNAL PROTECTIVE COATINGS

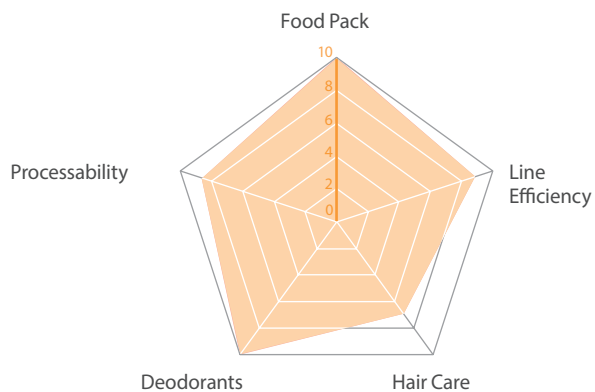
MONOBLOC AEROSOL CANS — VALPURE® INTERNALS

valPure® 32S23

THE NEW STANDARD:
NON-BPA, EASY TO APPLY

PLATFORM Solvent
TECHNOLOGY Polyester
APPLICATION Spray
COLOR Gold

- FEATURES
- Excellent application and line efficiency
 - Food compliant
 - Non-BPA, free of melamine and isocyanate



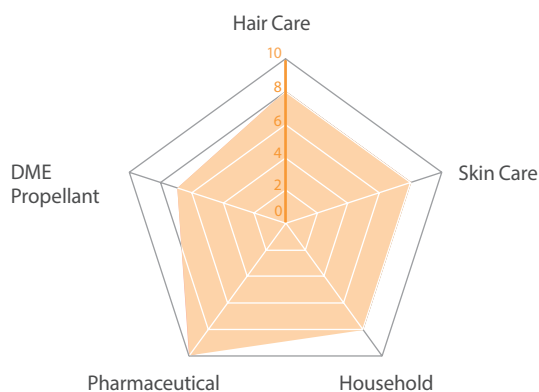
PERFORMANCE
10 Excellent
5 Good
1 Poor

valPure® 32S25

EXCELLENT PROTECTION
FOR YOUR CANS

PLATFORM Solvent
TECHNOLOGY Polyester
APPLICATION Spray
COLOR Gold

- FEATURES
- Compatible with various pack types
 - Non-BPA, free of melamine, phenolic, formaldehyde and isocyanate
 - Low migration



PERFORMANCE
10 Excellent
5 Good
1 Poor



BASECOAT B155
OVERVARNISH valPure® E500
valPure® E510
valPure® E520

INTERNAL
COATING valPure® 32S39
valPure® 32S23
valPure® 32S25

ESTABLISHED COATINGS FOR YOUR MONOBLOC CANS

With an enduring track record of performance and manufacturability, the industrial standard epoxy internal coatings provide great flexibility for fabrication and excellent chemical resistance for your monobloc aerosol cans — available in gold and buff colors.

PLATFORM	Solvent
APPLICATION	Spray



MONOBLOC AEROSOL CANS — EPOXY INTERNALS

EPOXY PHENOLIC BUFF INTERNALS

TECHNOLOGY COLOR	Epoxy Phenolic Buff
SERIES	J463 J3121



EPOXY PHENOLIC GOLD INTERNALS

TECHNOLOGY COLOR	Epoxy Phenolic Gold
SERIES	J462 J3125



INTERNAL PROTECTIVE COATINGS

EXCEPTIONAL TECHNOLOGIES FOR YOUR ALUMINUM BEVERAGE BOTTLES





ALUMINUM BEVERAGE BOTTLES — INTERNAL PROTECTIVE COATINGS



valPure® 32S27

Specifically designed internal coating for beverage aluminum bottles that can hold carbonated soft drinks, beer, juices and more

PLATFORM	Solvent
TECHNOLOGY	Polyester
APPLICATION	Spray
COLOR	Colorless

- | | |
|----------|--|
| FEATURES | <ul style="list-style-type: none">• Good pasteurization capabilities required for various pack types• Excellent flexibility provides maximum design possibilities• Non-BPA |
|----------|--|

EPOXY AMINO CLEAR INTERNALS

TECHNOLOGY	Epoxy Amino
COLOR	Colorless
SERIES	13S93

AN IDEAL CHOICE FOR MONOBLOC AEROSOL VALVES

Aerosol valves provide controlled usage from household and food products to personal care items. valPure® technologies from Sherwin-Williams coat these aerosol valves to prevent corrosion and protect users from direct interaction with metal — improving the life of your products and safety for your consumers.

PLATFORM	Solvent
TECHNOLOGY	Polyester
APPLICATION	Spray

FEATURES	<ul style="list-style-type: none">• Exceptional chemical resistance including hard-to-hold packs• Easy-to-apply• Compatible with chrome-free pretreatment substrate• Non-BPA and PVC-free
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valPure® V6101

END USE Internal Sizecoat
COLOR Buff



valPure® V6102

END USE External Coating
Internal Topcoat
COLOR Colorless



valPure® V6117

END USE External Coating
Internal Topcoat
COLOR Gold

MONO BLOC COATINGS

SHERWIN-WILLIAMS®

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