



RUST INHIBITORS AND SIZE COATS

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SHERWIN-WILLIAMS®



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The purpose of Rust Inhibitors and Size Coats is to prevent the drum or pail from rusting prior to being filled. They are not intended to act as a lining. They are normally applied at thin films 0.1-0.2 mils dry.

Size Coats are designed to be capable of being recoated with linings to improve fabrication without being detrimental to the lining's chemical resistance properties.

These coatings are manufactured with raw materials which conform to all the requirements of the FDA regulations.

TECHNOLOGIES

Conventional Rust Inhibitor / Size Coat

- **94X042** Phenoxy Phenolic
Solvent balance designed for spray or roller coat application. Cure at 420°F metal temperature.
- **94X042D** Ready to Spray version of 94X042
- **31S16AA** Alkyd
Conventional alkyd rust inhibitor for spray application. Cure at 375°F metal temperature.
- **AL1066** Alkyd
Conventional alkyd rust inhibitor for roller coat application. Cure at 380°F metal temperature. Does not offer chemical resistance.

2.8 VOC Compliant Rust Inhibitor

- **WEC0082** Modified Epoxy
Solvent / water balance designed for spray application. Cure at 375°F metal temperature.

At Sherwin-Williams, our packaging coatings protect and advance the design and heritage of many of the world's best known brands. Whether your goal is to create a new package design for food, beverage or household products, meet ever-changing regulatory challenges or enhance the sustainability of a package, you can count on us to develop and deliver innovative custom coating solutions and provide the technical expertise and support you need. We are Sherwin-Williams Packaging Coatings, and we are passionate about enabling the success of your package and brand.

For more information visit us at
Packaging.Sherwin.com or email: **PackagingCoatings@Sherwin.com**