

# NORSOK M-501 REVISION 7

SYSTEMS GUIDE 2026 EDITION



Whatever the challenge, Sherwin-Williams is committed to providing tailor made specifications to fulfil your project requirements. With our global supply chain and skilled technical service network, we ensure that your asset will remain protected wherever its location.

## WHAT IS NORSOK M-501?

The NORSOK standards are a series of standards created in 1994 by the Norwegian petroleum industry. The purpose of these industry standards is to replace the individual oil company specifications and to add value, reduce cost and lead time. Recently NORSOK M-501 standard has been increasingly adopted by the offshore wind industry as well.

## ABOUT THIS GUIDE

NORSOK M-501 authorises a series of systems based on generic coating type and minimum coating system thicknesses. The guide incorporates further information on systems and testing requirements which are necessary for pre-qualification to this standard. A full list of the systems within NORSOK are shown on the following pages, as defined by the latest edition (revision 7) of this standard (NORSOK M-501:2022).

The NORSOK M-501 standard states the requirements for the selection of coating materials, surface preparation, application procedures and inspection for protective coatings to be applied during the construction and installation of offshore installations and associated facilities. It covers paints, metallic coatings and application of spray-on passive fire protective coatings.

The aim of the NORSOK M-501 standard is to obtain a coating system that ensures:

- Maximum protection of the installation with minimum need for maintenance
- That the coating system is application and maintenance friendly
- That health, safety and environmental impacts are evaluated and documented.



## SYSTEMS OVERVIEW

SYSTEM	EXPOSURE CONDITIONS	ITEMS TO BE COATED	ISO 12944-2 ENVIRONMENT	PAGE
1A	Offshore and coastal environment, non-insulated, -50°C to 80°C (Carbon steel, with inorganic zinc rich primer)	Structures, structural components, frames, base plates, enclosures, permanent lifting beams and lugs, bridges, crane boom, A-frames, lifeboat stations and rescue areas, equipment items, piping and valves.	CX	6 - 7
1B	Offshore and coastal environment, non-insulated, -50°C to 80°C (Carbon steel, with organic zinc rich primer)	Structures, structural components, equipment items, piping and valves - for use when accepted by end user. Low voltage motors.		
1D	Under insulation, -50°C to 200°C (Carbon steel)	Structures, structural components, equipment items, piping and valves.		
2A	Offshore and coastal environment, insulated and non-insulated, 80°C to 595°C (Carbon steel with thermally sprayed aluminium or aluminium alloy at 200 µm)	Exhaust stack, flare stack, pressure vessels, equipment, piping and valves, pumps.	CX, CX+Im4, Im4, Im3	8
2B	Offshore and coastal environment, non-insulated, -50°C to 80°C (Carbon steel with thermally sprayed zinc or zinc alloy at 100µm)	Structures, structural components, equipment items, piping and valves.		
2C	Offshore and coastal environment, insulated and non-insulated, 80°C to 595°C (Stainless steel)	Exhaust stack, flare stack, pressure vessels, equipment, piping and valves, pumps.		
3A	Internal lining of tanks for potable water, -20°C to 40°C (Carbon steel)	Internal surface of carbon steel tanks for potable water.		
3B	Internal lining combined with CP for tanks containing corrosive waters, -20°C to 50°C (Carbon steel)	Internal surface of carbon steel tanks for potable water seawater, service water, slop, open drain etc.	N/A	9
3C	Internal lining, for tanks containing crude/diesel and condensate, -20°C to 50°C (Carbon steel)	Internal surface of carbon steel tanks for stabilized crude, diesel and condensate.		
3D	Internal lining of pressure vessels containing hydrocarbons, produced water, aviation fuel, -20°C to 75°C (Carbon steel)	Internal surface of process vessels containing hydrocarbon liquids and vapour, produced water, aviation fuel, with maximum operating pressure of 0.3 MPa		
3E	Internal lining of pressure vessels containing hydrocarbons, produced water, -20°C to 80°C (Carbon steel)	Internal surface of process vessels containing hydrocarbon liquids and vapour, produced water, with maximum operating pressure 7.0 MPa		
3F	Internal lining of pressure vessels containing hydrocarbons, produced water, -20°C to 130°C (Carbon steel)	Internal surface of process vessels containing hydrocarbon liquids and vapour, produced water, with maximum operating pressure 3.0 MPa		
3G	Internal lining of tanks containing methanol, ethanol, mono ethyl glycol and similar, -20°C to 40°C (Carbon steel)	Internal surface of storage vessels containing methanol, ethanol, mono ethyl glycol and similar		

SYSTEM	EXPOSURE CONDITIONS	ITEMS TO BE COATED	ISO 12944-2 ENVIRONMENT	PAGE
4A	Offshore and coastal environment, non-insulated, -20°C to 80°C (Carbon steel)	Heavy duty walkways, escape routes, decks and floors, helideck.	CX	10
4B	Offshore and coastal environment, non-insulated, -20°C to 80°C (Carbon steel)	Other decks and floors when and where agreed with end user (systems independently tested, ageing test approved by ISO 20340/ISO 12944-9)		
6A	Offshore and coastal environment, non-insulated, -50°C to 80°C (Stainless steel when coating is specified)	Stainless steel structures, structural components, equipment items, piping and valves.	CX	11
6B	Offshore and coastal environment, non-insulated, -50°C to 80°C (HDG, when coating is specified)	Hot dip galvanized structures, structural components, equipment items, piping and valves		
6C	Offshore and coastal environment, insulated, -50°C to 200°C (Stainless steel)	Stainless steel pressure vessels, piping and valves.		
6D	Offshore and coastal environment, non-insulated, -50°C to 80°C (Aluminium when coating is specified)	Aluminium structures, structural components, equipment items.		
7A	Splash zone, tidal zone and combined with CP, up to 50°C (Carbon steel)	Structures, structural components, equipment items, piping and valves.	CX, CX+Im4	12 - 13
7B	Seawater combined with CP, up to 50°C (Carbon steel)	Structures, structural components, equipment items, piping and valves.	Im4	
7C	Seawater combined with CP, up to +150°C (Carbon steel)	Permanently immersed structures, structural components, equipment items, piping and valves.		
7D	Splash zone, tidal zone and combined with CP, up to 50°C (Stainless steel and non-ferrous alloys when coating is specified)	Structures, structural components, equipment items, piping and valves.	CX, CX+Im4	
7E	Seawater combined with CP, up to 50°C (Stainless steel and non-ferrous alloys when coating is specified)	Permanently immersed structures, structural components, equipment items, piping and valves.	Im4	
7F	Seawater combined with CP, up to +150°C (Stainless steel and non-ferrous alloys when coating is specified)	Permanently immersed structures, structural components, equipment items, piping and valves.		
8	HVAC controlled environment, -50°C to 80°C (Carbon steel)	Structures, structural components, equipment items, piping and valves.	C1	
9	Offshore and coastal environment, insulated, below -50°C (Stainless steel, Non-ferrous metals)	Equipment items, piping and valves in cryogenic service	CX	15



## SYSTEM 1A:

Offshore and coastal environment,  
non-insulated, -50°C to 80°C  
(Carbon steel, with inorganic zinc  
rich primer)

### Polyurethane top coats

Product	Dry Film Thickness (µm)
Zinc Clad II EU	75
Macropoxy 267	145
Acrolon 7300	60
<b>TOTAL</b>	<b>280</b>

Zinc Clad II EU	75
Macropoxy 646	145
Acrolon 7300	60
<b>TOTAL</b>	<b>280</b>

### Isocyanate-free epoxy acrylic top coats

Product	Dry Film Thickness (µm)
Zinc Clad II EU	75
Macropoxy 267	145
Acrolon 1850	60
<b>TOTAL</b>	<b>280</b>

Zinc Clad II EU	75
Macropoxy 646	145
Acrolon 1850	60
<b>TOTAL</b>	<b>280</b>

### Isocyanate-free polysiloxane top coats

Product	Dry Film Thickness (µm)
Zinc Clad II EU	75
Macropoxy 267	105
Sher-Loxane 800	100
<b>TOTAL</b>	<b>280</b>

Zinc Clad II EU	75
Macropoxy 646	105
Sher-Loxane 800	100
<b>TOTAL</b>	<b>280</b>

## SYSTEM 1B:

Offshore and coastal environment,  
non-insulated, -50°C to 80°C  
(Carbon steel, with organic zinc  
rich primer)

### Polyurethane top coats

Product	Dry Film Thickness (µm)
Zinc Clad IV Series <sup>(1)</sup>	60
Macropoxy 267	160
Acrolon 7300	60
<b>TOTAL</b>	<b>280</b>

Zinc Clad IV Series <sup>(1)</sup>	60
Macropoxy 646	160
Acrolon 7300	60
<b>TOTAL</b>	<b>280</b>

### Isocyanate-free epoxy acrylic top coats

Product	Dry Film Thickness (µm)
Zinc Clad IV Series <sup>(1)</sup>	60
Macropoxy 267	160
Acrolon 1850	60
<b>TOTAL</b>	<b>280</b>

Zinc Clad IV Series <sup>(1)</sup>	60
Macropoxy 646	160
Acrolon 1850	60
<b>TOTAL</b>	<b>280</b>

(1) Zinc Clad IV Series refers to Zinc Clad IV and Zinc Clad IV EU which are dual approved.



## SYSTEM 1D:

Under insulation, -50°C to 200°C  
(Carbon steel)

### Isocyanate-free polysiloxane top coats

Product	Dry Film Thickness (µm)
Zinc Clad IV Series <sup>(1)</sup>	60
Macropoxy 267	120
Sher-Loxane 800	100
<b>TOTAL</b>	<b>280</b>

Zinc Clad IV Series <sup>(1)</sup>	60
Macropoxy 646	120
Sher-Loxane 800	100
<b>TOTAL</b>	<b>280</b>

Product	Dry Film Thickness (µm)
Heat-Flex 750	100
Heat-Flex 750	100
<b>TOTAL</b>	<b>200</b>

Heat-Flex ACE	250
Heat-Flex ACE	250
<b>TOTAL</b>	<b>500</b>





### SYSTEM 2A:

Offshore and coastal environment, insulated and non-insulated, 80°C to 595°C (Carbon steel with thermally sprayed aluminium or aluminium alloy at 200 µm)

Product	Dry Film Thickness (µm)
TSA	200
Macropoxy L574	sealing <sup>(1)(2)</sup>
<b>TOTAL</b>	<b>N/A</b>

TSA	as defined
Heat-Flex M505 (aluminium)	sealing <sup>(2)(3)</sup>
<b>TOTAL</b>	<b>N/A</b>

### SYSTEM 2B:

Offshore and coastal environment, non-insulated, -50°C to 80°C (Carbon steel with thermally sprayed zinc or zinc alloy at 100 µm)

Product	Dry Film Thickness (µm)
TSZ	100
Tie coat	as defined <sup>(4)</sup>
Macropoxy 267	125
Acrolon 7700	75
<b>TOTAL</b>	<b>300</b>

TSZ	100
Tie coat	as defined <sup>(4)</sup>
Macropoxy 646	125
Acrolon 7700	75
<b>TOTAL</b>	<b>300</b>

### SYSTEM 2C:

Offshore and coastal environment, insulated and non-insulated, 80°C to 595°C (Stainless steel)

Product	Dry Film Thickness (µm)
Stainless steel	as defined
Macropoxy L574	sealing <sup>(2)</sup>
<b>TOTAL</b>	<b>N/A</b>

Stainless steel	as defined
Heat-Flex M505 (stainless steel)	sealing <sup>(2)(3)</sup>
<b>TOTAL</b>	<b>N/A</b>

(1) Maximum temperature 100°C.

(2) The sealer shall fill the metal pores. It shall be applied until absorption is complete. There should not be a measurable overlay of sealer on the metallic coating after application.

(3) Maximum operating temperature 600°C.

(4) Contact Sherwin-Williams technical support for guidance on available tie coats fitting Norsok M501 CSDS N. 2B, Note 6 requirement.

### SYSTEM 3A:

Internal lining of tanks for potable water, -20°C to 40°C (Carbon steel)

Product	Dry Film Thickness (µm)
Dura-Plate UHS	300
Dura-Plate UHS	300
<b>TOTAL</b>	<b>600</b>

### SYSTEM 3B:

Internal lining combined with CP for tanks containing corrosive waters, -20°C to 50°C (Carbon steel)

Product	Dry Film Thickness (µm)
Dura-Plate 301W	160
Dura-Plate 301W	160
<b>TOTAL</b>	<b>320</b>

### SYSTEM 3C:

Internal lining, for tanks containing crude/diesel and condensate, -20°C to 50°C (Carbon steel)

Product	Dry Film Thickness (µm)
Dura-Plate UHS	150
Dura-Plate UHS	150
<b>TOTAL</b>	<b>300</b>

Dura-Plate 301W	150
Dura-Plate 301W	150
<b>TOTAL</b>	<b>300</b>

### SYSTEM 3D:

Internal lining of pressure vessels containing hydrocarbons, produced water, aviation fuel, -20°C to 75°C (Carbon steel)

Product	Dry Film Thickness (µm)
Epo-Phen FF	175
Epo-Phen FF	175
<b>TOTAL</b>	<b>350</b>

### SYSTEM 3E:

Internal lining of pressure vessels containing hydrocarbons, produced water, -20°C to 80°C (Carbon steel)

Product	Dry Film Thickness (µm)
Nova-Plate UHS	450 <sup>(1)</sup>
<b>TOTAL</b>	<b>450</b>

### SYSTEM 3F:

Internal lining of pressure vessels containing hydrocarbons, produced water, -20°C to 130°C

Product	Dry Film Thickness (µm)
Nova-Plate UHS	450 <sup>(1)</sup>
<b>TOTAL</b>	<b>450</b>

### SYSTEM 3G:

Internal lining of tanks containing methanol, ethanol, mono ethyl glycol and similar, -20°C to 40°C (Carbon steel)

Product	Dry Film Thickness (µm)
Zinc Clad II Series	60
<b>TOTAL</b>	<b>60</b>

(1) Meets service requirements. Note Norsok M501 Revision 7 request for application in two coats.



## SYSTEM 4A:

Offshore and coastal environment,  
non-insulated, -20°C to 80°C  
(Carbon steel)

Product	Dry Film Thickness (µm)
Macropoxy L425	60
Epidek M153 <sup>(1)</sup>	2200
<b>TOTAL</b>	<b>2260 <sup>(2)</sup></b>

## SYSTEM 4B:

Offshore and coastal environment,  
non-insulated, -20°C to 80°C  
(Carbon steel)

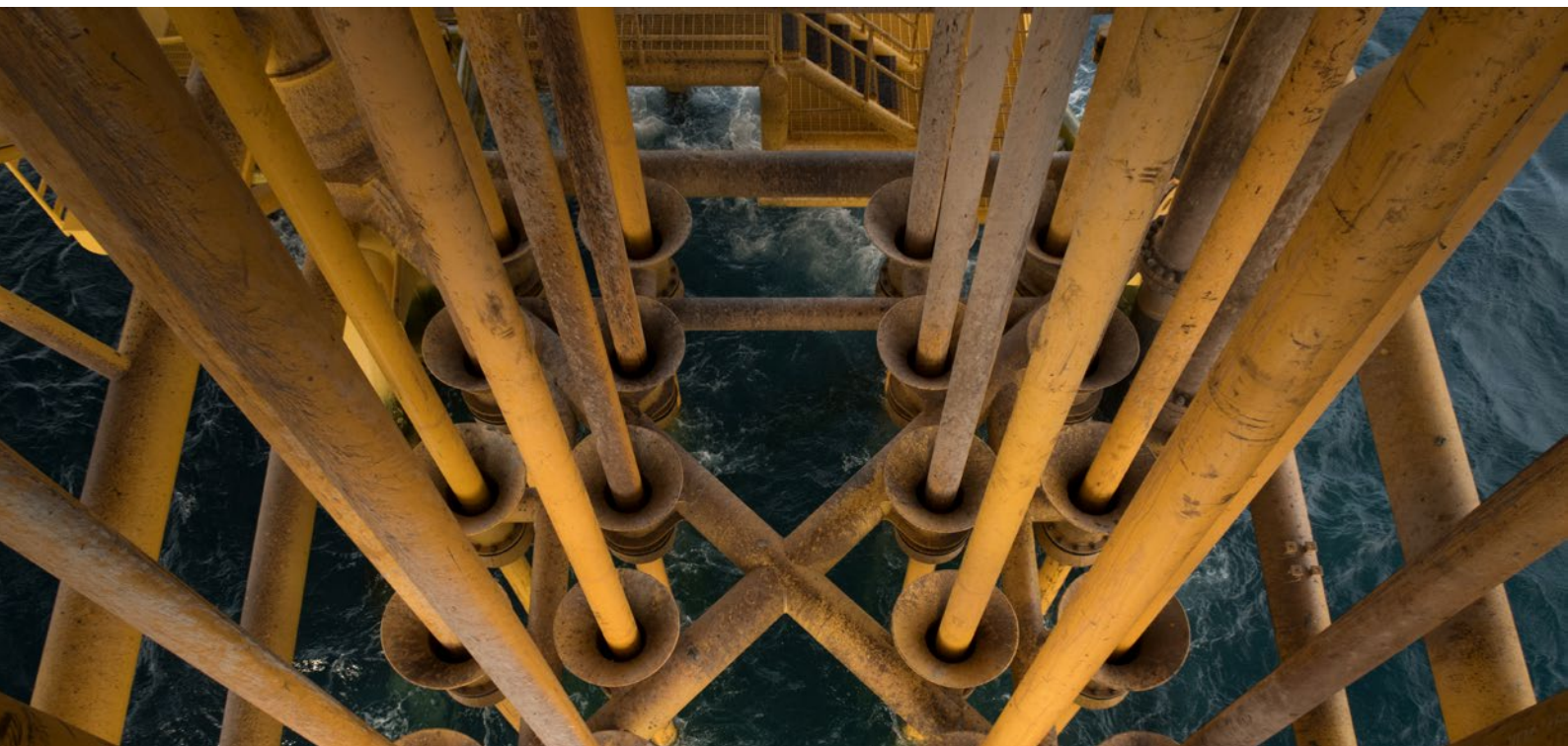
Product	Dry Film Thickness (µm)
Zinc Clad IV Series	60
Macropoxy 646	175
Macropoxy 646	175
Acrolon 7300	60
<b>TOTAL</b>	<b>470</b>

Product	Dry Film Thickness (µm)
TSA	as defined
Macropoxy L574	sealing
<b>TOTAL</b>	<b>N/A</b>

TSA	as defined
Heat-Flex M505 (aluminium)	sealing
<b>TOTAL</b>	<b>N/A</b>

(1) Tested over Macropoxy L425 primer. Please contact Sherwin-Williams technical support for guidance on other available primers.

(2) Third-party tested, passing pre-qualification criteria with stated dry film thickness. Note that Norsok M501 Rev.7 requires a minimum total dry film thickness of 3000 µm



## SYSTEM 6A:

Offshore and coastal environment, non-insulated, -50°C to 80°C (Stainless steel when coating is specified)

Product	Dry Film Thickness (µm)
Macropoxy 646 (mist)	50
Macropoxy 646	100
Approved top coat	75
<b>TOTAL</b>	<b>225</b>

Macropoxy L425	50
Macropoxy 646	100
Approved top coat	75
<b>TOTAL</b>	<b>225</b>

Macropoxy L425	50
Macropoxy 267	100
Approved top coat	75
<b>TOTAL</b>	<b>225</b>

## SYSTEM 6B:

Offshore and coastal environment, non-insulated, -50°C to 80°C (HDG, when coating is specified)

Product	Dry Film Thickness (µm)
Macropoxy 646 (mist)	50
Macropoxy 646	100
Approved top coat	75
<b>TOTAL</b>	<b>225</b>

Macropoxy K267 (mist)	50
Macropoxy 646	100
Approved top coat	75
<b>TOTAL</b>	<b>225</b>

Macropoxy K267 (mist)	50
Macropoxy 267	100
Approved top coat	75
<b>TOTAL</b>	<b>225</b>

## SYSTEM 6C:

Offshore and coastal environment, insulated, -50°C to 200°C (Stainless steel)

Product	Dry Film Thickness (µm)
Heat-Flex 750	100
Heat-Flex 750	100
<b>TOTAL</b>	<b>200</b>

## SYSTEM 6D:

Offshore and coastal environment, non-insulated, -50°C to 80°C (Aluminium when coating is specified)

Product	Dry Film Thickness (µm)
Macropoxy 646 (mist)	50
Macropoxy 646	100
Approved top coat	75
<b>TOTAL</b>	<b>225</b>

Macropoxy L425	50
Macropoxy 646	100
Approved top coat	75
<b>TOTAL</b>	<b>225</b>

Macropoxy L425	50
Macropoxy 267	100
Approved top coat	75
<b>TOTAL</b>	<b>225</b>

## SYSTEM 7A:

Splash zone, tidal zone and combined with CP, up to 50°C (Carbon steel)

### Epoxy

Product	Dry Film Thickness (µm)
Dura-Plate SW-501GF	500
Dura-Plate SW-501GF	500
<b>TOTAL</b>	<b>1000</b>
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Dura-Plate SW-501GF20	500
Dura-Plate SW-501GF20	500
<b>TOTAL</b>	<b>1000</b>

### Vinyl ester

Product	Dry Film Thickness (µm)
Magnalux 41V2	500
Magnalux 41V2	500
<b>TOTAL</b>	<b>1000</b>

### Polyester/Styrene free polyester

Product	Dry Film Thickness (µm)
Magnalux 42PE	500
Magnalux 42PE	500
<b>TOTAL</b>	<b>1000</b>
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Magnalux 42SF	500
Magnalux 42SF	500
<b>TOTAL</b>	<b>1000</b>

## SYSTEM 7B:

Seawater combined with CP, up to 50°C (Carbon steel)

Product	Dry Film Thickness (µm)
Dura-Plate SW-501	175
Dura-Plate SW-501	175
<b>TOTAL</b>	<b>350</b>
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Dura-Plate SW-501GF	175
Dura-Plate SW-501GF	175
<b>TOTAL</b>	<b>350</b>
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Dura-Plate SW-501GF20	175
Dura-Plate SW-501GF20	175
<b>TOTAL</b>	<b>350</b>

Macropoxy 646	175
Macropoxy 646	175
<b>TOTAL</b>	<b>350</b>
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Macropoxy M922	175
Macropoxy M922	175
<b>TOTAL</b>	<b>350</b>

Dura-Sub C1230	175
Dura-Sub C1230	175
<b>TOTAL</b>	<b>350</b>

## SYSTEM 7C:

Seawater combined with CP, up to 150°C (Carbon steel)

Product	Dry Film Thickness (µm)
<b>Approved for 200°C</b>	
Dura-Sub C1230	175
Dura-Sub C1230	175
<b>TOTAL</b>	<b>350</b>

<b>Approved for 180°C</b>	
Dura-Sub C1230	175
Dura-Sub C1230	175
<b>TOTAL</b>	<b>350</b>

<b>Approved for 160°C</b>	
Dura-Sub C1230	175
Dura-Sub C1230	175
<b>TOTAL</b>	<b>350</b>

<b>Approved for 140°C</b>	
Dura-Sub C1230	175
Dura-Sub C1230	175
<b>TOTAL</b>	<b>350</b>

<b>Approved for 80°C</b>	
Macropoxy L674	50
Macropoxy M922 <sup>(1)</sup>	350
<b>TOTAL</b>	<b>400</b>

<b>Approved for 80°C</b>	
Macropoxy M922	175
Macropoxy M922	175
<b>TOTAL</b>	<b>350</b>



### Polyaspartic Repair Coating/Putty

Modified repair system that passes cycle testing and cathodic disbondement testing criteria for NORSOK M501 System 7A (third-party tested)

Product	Dry Film Thickness (µm)
Repacor SW-1000	600
<b>TOTAL</b>	<b>600</b>

## SYSTEM 7D:

Splash zone, tidal zone and combined with CP, up to 50°C (Stainless steel and non-ferrous alloys when coating is specified)

Product	Dry Film Thickness (µm)
Dura-Plate SW-501 GF	500
Dura-Plate SW-501 GF	500
<b>TOTAL</b>	<b>1000</b>
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Dura-Plate SW-501GF20	500
Dura-Plate SW-501GF20	500
<b>TOTAL</b>	<b>1000</b>
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Magnalux 42PE	500
Magnalux 42PE	500
<b>TOTAL</b>	<b>1000</b>
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Magnalux 42SF	500
Magnalux 42SF	500
<b>TOTAL</b>	<b>1000</b>

## SYSTEM 7E:

Seawater combined with CP, up to 50°C (Stainless steel and non-ferrous alloys when coating is specified)

Product	Dry Film Thickness (µm)
Dura-Plate SW-501GF	175
Dura-Plate SW-501GF	175
<b>TOTAL</b>	<b>350</b>
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Dura-Plate SW-501GF20	175
Dura-Plate SW-501GF20	175
<b>TOTAL</b>	<b>350</b>
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Dura-Plate SW-501	175
Dura-Plate SW-501	175
<b>TOTAL</b>	<b>350</b>
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Macropoxy 646	175
Macropoxy 646	175
<b>TOTAL</b>	<b>350</b>
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Macropoxy M922	175
Macropoxy M922	175
<b>TOTAL</b>	<b>350</b>
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Macropoxy M922M	250
Macropoxy M922M	250
<b>TOTAL</b>	<b>500</b>
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Dura-Sub C1230	175
Dura-Sub C1230	175
<b>TOTAL</b>	<b>350</b>

## SYSTEM 7F:

Seawater combined with CP, up to 150°C (Stainless steel and non-ferrous alloys when coating is specified)

Product	Dry Film Thickness (µm)
<b>Approved for 200°C</b>	
Dura-Sub C1230	175
Dura-Sub C1230	175
<b>TOTAL</b>	<b>350</b>
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<b>Approved for 180°C</b>	
Dura-Sub C1230	175
Dura-Sub C1230	175
<b>TOTAL</b>	<b>350</b>
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<b>Approved for 160°C</b>	
Dura-Sub C1230	175
Dura-Sub C1230	175
<b>TOTAL</b>	<b>350</b>
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<b>Approved for 140°C</b>	
Dura-Sub C1230	175
Dura-Sub C1230	175
<b>TOTAL</b>	<b>350</b>
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<b>Approved for 90°C</b>	
Macropoxy L674	50
Macropoxy M922 <sup>(1)</sup>	350
<b>TOTAL</b>	<b>400</b>
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<b>Approved for 80°C</b>	
Macropoxy M922	175
Macropoxy M922	175
<b>TOTAL</b>	<b>350</b>





## SYSTEM 8:

HVAC controlled environment,  
-50°C to 80°C (Carbon steel)

Product	Dry Film Thickness (µm)
Macropoxy 4600	150
<b>Total</b>	<b>150</b>
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Macropoxy 646	150
<b>TOTAL</b>	<b>150</b>
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Macropoxy 400	150
<b>TOTAL</b>	<b>150</b>
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Macropoxy C425V2	150
<b>TOTAL</b>	<b>150</b>



## SYSTEM 9:

Offshore and coastal environment,  
insulated, below -50°C (Stainless  
steel, Non-ferrous metals)

Product	Dry Film Thickness (µm)
Heat-Flex 750	150
Heat-Flex 750	150
<b>TOTAL</b>	<b>300</b>
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Heat-Flex ACE	250
Heat-Flex ACE	250
<b>TOTAL</b>	<b>500</b>
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Heat-Flex 1200/1200 Plus	100
Heat-Flex 1200/1200 Plus	100
<b>TOTAL</b>	<b>200</b>



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## THE SHERWIN-WILLIAMS DIFFERENCE

Sherwin-Williams Protective & Marine delivers world-class industry subject matter expertise, unparalleled technical and specification service, and unmatched regional commercial team support to our customers around the globe. Our broad portfolio of high-performance coatings and systems - including protective liquid and powder, fire protection and resinous flooring - excel at combating corrosion and help customers achieve smarter, time-tested asset protection. We serve a wide array of markets across our rapidly growing international distribution footprint, including Bridge & Highway, Energy, High Value Infrastructure, Manufacturing & Processing, Marine, Rail, Power and Water & Wastewater.

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