

EPOXY FLOORING MULTI-LAYER SYSTEM

Resuflor™ Broadcast is a multi-layer epoxy flooring system enabling hard wearing matt and gloss finishes. A range of decorative or functional features, adaptable to different end uses, are available upon use of carefully selected resin and aggregate choices. Chemical and abrasion resistance can be coupled with UV resistance with the use of an adequate topcoat.

1.5 - 3 mm

Benefits

- Seamless
- · High build
- Anti-slip requirements can be tailored to each project needs
- Excellent chemical resistance
- Hygienic and easily cleaned
- UV colour stability (with adequate topcoat)
- Excellent slip resistance
- Matt, satin or high gloss finish available
- Available in a wide range of colours
- Extremely hard wearing
- Hygienic

Scope of use

- Automotive workshops
- Chemical plant rooms
- Engineering workshops
- Aviation hangars and production areas
- Factory units
- Warehouses
- Laboratories
- Studios and workshops
- Printing and packaging areas
- Food and beverage manufacture and processing
- Cultivation facilities
- Automotive production
- Pharmaceutical and chemical plant processing



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HEAVY DUTY ANTI-SLIP WITH UV RESISTANCE

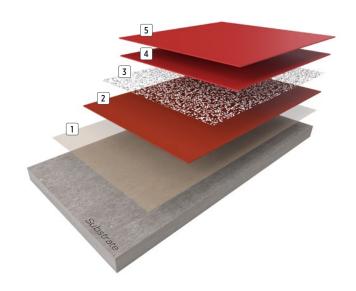
5 Seal coat: **Resupen™ WB Coloured,**Satin or Matt

4 Topcoat: **Resuflor™ HB Coloured**

3 Broadcast: Quartz 0.3 - 0.9mm

2 Base coat: **Resuflor™ HB**

1 Primer: **Resuprime™ ST** (with or without 80% w/w of quartz 0.1 - 0.3)



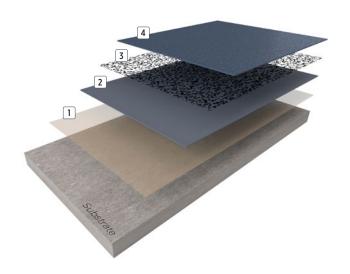
HIGH BUILD TEXTURED

4 Topcoat: **Resuflor™ HB Coloured**

3 Broadcast: Aluminium Oxide #54

2 Base coat: **Resuflor™ HB**

1 Primer: **Resuprime™ ST** (with or without 80% w/w of quartz 0.1 - 0.3)



DECORATIVE FLAKE

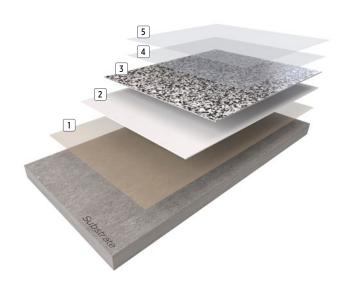
5 Seal coat: **Resupen™ WB Clear,**Satin or Matt

4 Topcoat: **Resuflor™ HB Clear** (one or two coats)

3 Aggregates: Coloured Flakes

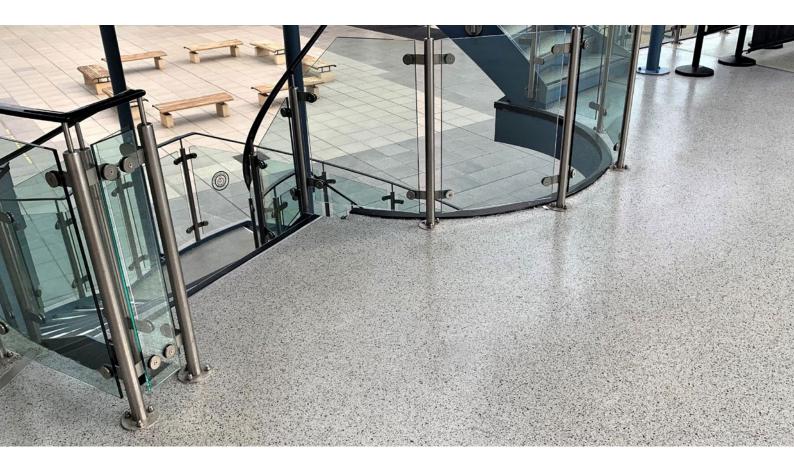
2 Base coat: **Resuflor™ HB**

1 Primer: **Resuprime™ ST** (with or without 80% w/w of quartz 0.1 - 0.3)



SYSTEM COMPOSITION

Coat	Product options	Theoretical consumption kg/m²			Application
Primer	Resuprime™ ST or	0.30			Squeegee / roller
	Resuprime™ ST + 80% Quartz 0.1 - 0.3		0.50		Squeegee / roller
Base coat	Resuflor™ HB		0.50		Squeegee / roller
Broadcast	Aluminium Oxide #54 or Quartz 0.3 - 0.9 or Deco Flakes	2.00	0.20	0.30 - 0.50	Scatter
Topcoat	Resuflor™ HB Coloured or Resuflor™ HB Clear & Resuflor™ HB Clear	0.40	0.30	0.50 0.50	Squeegee / roller
Seal coat	Resutile™ ST Colour or Resupen™ WB Matt or Satin (Coloured for UV Resistance, Clear over Decorative Flake)	0.15 0.12		0.12	Squeegee / roller Roller
	Approximate thickness		1.5 - 3 mm		



TYPICAL PHYSICAL PROPERTIES

Physical properties are based on Resuflor™ HB

Abrasion resistance ASTM D4060 - 14	140.1 mg loss / 1000 cycles	
Compressive strength BS EN ISO 604:2003	9.6 MPa	
Tensile strength BS EN ISO 527 - 2:2012	3.6 MPa	
Flexural strength BS EN ISO 178:2010+A1:2013	3.2 N/mm²	
Bond strength BS EN 13892 - 8:2002	>3 N/mm² (substrate failure)	
Temperature resistance	Temperatures up to 60°C	
Chemical resistance	Good	
Reaction to fire BS EN 13501 - 1:2018	B _{fl} – s1	
Slip resistance BS 7976 - 2:2002+A1:2013	>36	

TYPICAL CURE TIMES

Temperature	10°C	20°C	30°C
Foot traffic	24 - 36 hrs	12 - 16 hrs	8 - 12 hrs
Full traffic	48 - 72 hrs	24 - 36 hrs	16 - 24 hrs
Full chemical cure	10 days	7 days	5 days

DISCLAIMER

The information and recommendations set forth in this document are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product(s) offered at the time of publication. Published technical data and instructions are subject to change without notice.

Please report to Product Data Sheets and Safety Data Sheets for detailed application guidance.

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