

## RESUFLORED SCREED III

The following information is to be used as a guideline for the installation of the Resuflored Screed III flooring system. Contact the Sherwin-Williams Technical Service Department for assistance prior to application.

### APPLICATION INFORMATION — SURFACE PREP PROFILE CSP 3-6

VOC MIXED	APPLICATION STEP	MATERIAL	MIX RATIO	THEORETICAL COVERAGE PER COAT	PACKAGING
0 g/L	Primer	Resuflored Glaze	2:1	150-200 sq ft/gal	3, 15 or 150 gal
0 g/L	Mortar	Resuflored Glaze Resuflored Screed Aggregate	A - 48 oz : B - 24 oz : 40 lb bag	20 sq ft/mix @ 1/4"	3, 15 or 150 gal 40 lbs
0 g/L	Grout	Resuflored Cove Rez	2:1	200 sq ft/gal	3, 15 or 150 gals
0 g/L	Intermediate	Resuflored Gard	2:1	200 sq ft/gal	3, 15 or 150
< 100 g/L	Topcoat	Resutile AT	Premeasured unit	~700 sq ft/unit	1.375 gal/unit

For additional topcoat options, contact your Sherwin-Williams Representative.

### IMPORTANT!

Read these instructions carefully several days prior to starting your work. Seek answers to any questions you may have before you begin. Sherwin-Williams HPF maintains a technical staff that will be glad to answer your questions and give you advice pertaining to your particular installation.

### RESUFLORED SCREED III IS APPLIED BY “TROWEL METHOD”

Resuflored Screed III is typically applied at thicknesses ranging from 3/16" to 1/4". Resuflored Screed III can also be used to form containment berms or to slope floor to drain. At thicknesses greater than 1/2", clean, dry 3/8" peastone can be added to Resuflored Screed III mortar mix to extend coverage rate.

### SURFACE PREPARATION

Surface must be clean, sound, dry and free of all oil, grease, detergent film, sealers and/or curing compounds. A surface profile of CSP 3-6 is appropriate for most applications. Please refer to the Surface Preparation Guide on our website for detailed instructions. No epoxy coatings should be applied unless surface temperature is a minimum of 5°F above dew point. See Dew Point Calculation Chart on our website for detailed instructions.

### MIXING AREA

Select a convenient mix area and protect the surface from spillage by covering with a layer of cardboard and/or a sheet of plastic. Be generous with the amount of space you allocate for this function. The more comfortably your mixer works, the less likely you are to have a “mix error”. Make ready all necessary tools, mix and measure containers, etc. DO NOT MIX UNTIL READY FOR IMMEDIATE USE. To obtain neat, straight, chip resistant edges at termination points and/or drains, a “keyed edge” must be installed.

### JOINT GUIDELINES

Refer to the Joint Guidelines for complete details on our website.

### PRIMING

Prime all surfaces with 100% solids Resuflored Glaze as soon as the surface has been prepared. On oily concrete slabs, Simonize 969 Cleaner is recommended. Be sure to apply primer before oil has a chance to “wick” up to the top of the slab and migrate across the surface.

### TROWEL APPLICATION

- A. Prepare the surface as outlined in the Surface Preparation Guide.
- B. Prime the prepared area (or section) by applying a coat of Resuflored Glaze at approximately 150-200 square feet per gallon. Apply Resuflored Screed III while primer is still wet or tacky. If the primer cures “tack free” before the area is resurfaced, the area must be primed again.

**C. Mix Resufloor Screed III epoxy mortar:**

1. Pour 24 **Fluid** oz. of Resufloor Glaze hardener into a bucket, then add 48 **Fluid** oz. of Shop Floor or Resufloor Glaze resin. Mix with Jiffler type or pail mixer for 2 minutes.
2. Move the paddle back and forth, scraping the bottom and sides of the pail while mixing. This is very important! THOROUGH BLENDING IS MANDATORY.
3. Slowly add 1 bag of Resufloor Screed III Aggregate. Allow the mixer to run for another minute. Warmer aggregate and epoxy blends set faster than cooler components. A properly mixed batch trowels easier and has a uniform surface appearance. Incomplete mixing will cause an inconsistent finish.

**D. Place the entire batch of mortar on the floor. Spread at a desired thickness with a screed box or gage rake.****E. Finish smooth with a small hand or power trowel. Apply sufficient pressure on the trowel to compact the Resufloor Screed III as much as possible. If the mortar “pulls”, creating a rough surface, the trowel has become sticky or it is positioned improperly. A troweling lubricant, such as window cleaner, can be sprayed on trowel to help close mortar properly and reduce porosity. The finished surface will follow the contour of the concrete substrate. Cracks and holes should be pre-filled with Resufloor Screed III mortar before troweling overlayment. A bright light behind the applicator will reveal trowel marks readily.****F. Trowel must be kept clean with a lubricant such as HPF Solve by wiping with a solvent and rag. If solvent odor cannot be tolerated, a soapy steel wool pad will help keep trowel clean. In either case, the trowel must be wiped before using on the Resufloor Screed III. Check for 1/4" thickness frequently. Allow to fully cure. **NOTE:** It is essential to keep moisture from contacting Resufloor Screed III during installation and curing time. All plumbing leaks must be stopped or diverted prior to commencement of work.**

**IMPORTANT!** Mix only what can be placed in 10-15 minutes. Never attempt to re-temper the mortar after it begins to set.

## GRIND FLOOR

The purpose of grinding is to remove trowel marks and to smooth the surface prior to applying grout coats. The best method of grinding is to use an EDCO floor grinder with carborundum stones. It is important to grind the floor moving east to west and north to south for best results. On small areas and in tight places, rub by hand with carborundum stones. Remove all sanding debris and dust with a vacuum cleaner; sweeping is not acceptable. A 3M dust mask should be worn while grinding the floor.

## GROUT COAT APPLICATION

Appearance, texture and the type of traffic or chemical abuse the floor receives will determine what type of topcoat should be applied. Consult Sherwin-Williams HPF for technical assistance to determine whether to use Resufloor Glaze, Cove Rez or other available resins.

## TOPCOAT

1. Combine 1 part Resufloor Gard hardener with 2 parts Resufloor Gard Resin by volume. Using a Jiffler type mixer, mix thoroughly for 3 minutes. Mix only what can be used within 5-10 minutes. Refer to the appropriate Product Data Sheet for pot life of individual hardener.
2. Apply combined epoxy with a 12" flat squeegee (window type). Pour a 4"-6" ribbon of blended epoxy on the floor. Bend forward and spread the epoxy by moving the squeegee in a continuous semi-circular movement from left to right to left, etc. Simultaneously moving backward slowly and pulling the epoxy with you. Pull the blended epoxy over the same area twice to force epoxy into Resufloor Screed III mortar. Move squeegee slowly and apply sufficient pressure to obtain a uniform appearance. Avoid leaving puddles and squeegee marks. Then walk onto the surface with spiked shoes and back roll the applied area with a 3/8" non-shed roller. Cross roll area perpendicular to backrolling direction to achieve an orange peel appearance.

## ADDITIONAL TOPCOAT

1. Pour Resutile AT hardener into a 2 gallon bucket. If color is desired, add Resutile AT Colorant; mix for 30 seconds. Add Resutile AT resin and mix for 30 seconds. If specified, slowly add Resutile AT Grit and continue mixing for an additional minute. Pour a small amount into a dip and roll tray that is large enough to accommodate an 18 inch roller.
2. Dip roller cover into paint tray and roll off excess. Apply two 8-10 foot long paths left to right then right to left. Re-wet roller and continue application. Even out roller lines by using W-shaped crosses and/or up & down passes. If not even, re-roll up and down until uniform. A final cross-roll is necessary to even out roller lines and should be completed within 10 minutes.
3. Occasionally remix Resutile AT in tray or bucket with a stick to prevent settling of the grit/powder.

**IMPORTANT!**

Before using Sherwin-Williams High Performance Flooring products, read and understand their accompanying Safety Data Sheet.

STANDARD TERMS AND CONDITIONS OF SALE, INCLUDING STANDARD WARRANTY APPLY - VISIT [industrial.sherwin-williams.com/na/us/en/resin-flooring](http://industrial.sherwin-williams.com/na/us/en/resin-flooring) FOR THE LATEST VERSION.

**CAUTION!** As with all chemical products, individuals may have different reactions to exposure to specific products. This is dependent upon many factors, including the individual's personal characteristics, the size of the installation, the ventilation available, the intensity of the exposure or the length of the exposure. Individuals may experience discomfort during the installation process of one product, but not another.

In some cases this is experienced as a skin irritation and in others it is experienced as an inhalant irritation. Typically, it disappears once the exposure is eliminated. In some cases people can become "sensitized" to a product and experience the discomfort every time there is exposure without Personal Protective Equipment ("PPE").

To protect yourself from various exposures or discomfort during the mixing and application of our products, we recommend covering exposed skin including using gloves, long sleeves, safety glasses and a respirator such as the 3M 8577 P95 Universal Disposable Carbon Respirator or a cartridge respirator.

Use only as directed. KEEP OUT OF REACH OF CHILDREN.

Do not reseal moisture-contaminated hardener. This will result in carbon dioxide generation or possible violent rupture of container.

**THE SHERWIN-WILLIAMS DIFFERENCE**

Sherwin-Williams High Performance Flooring delivers world-class industry subject matter expertise, unparalleled technical and specification service, and unmatched regional commercial team support to our customers around the globe.

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