SECTION 09 67 23 RESINOUS FLOORING

**CRYLAFLOR METHYL METHACRYLATE BASED FLOOR SYSTEM (Q-Rok)**

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

1. This section includes the following:
2. Seamless acrylic, methyl methacrylate (MMA) flooring system as shown on the drawings and in schedules.
3. Related sections include the following:

1. Cast-in-Place Concrete, section 03 30 00

1. Concrete Curing, section 03 39 00

1.3 SYSTEM DESCRIPTION

1. The work shall consist of preparation of the substrate, the furnishing and application of a methyl methacrylate (MMA) based multi roller applied flooring system with flintshot quartz aggregate and pigmented topcoats. The system shall have the color and texture as specified by the Owner with a nominal thickness of 1/8 inch. It shall be applied to the prepared area(s) as defined in the plans strictly in accordance with the Manufacturer's recommendations.
2. Cove base (if required) to be applied where noted on plans and per manufacturers standard details unless otherwise noted.

1.4 SUBMITTALS

1. Product Data: Latest edition of Manufacturer's literature including performance data and installation procedures.
2. Manufacturer’s Safety Data Sheet (SDS) for each product being used.
3. Samples: A 3 x 3 inch square sample of the proposed system. Color, texture, and thickness shall be representative of overall appearance of finished system subject to normal tolerances.
4. Mock-up: provide 4’x4’ to be approved in writing by owner.

1.5 QUALITY ASSURANCE

A. The Manufacturer shall have a minimum of 10 years experience in the production, sales, and technical

support of epoxy and urethane industrial flooring and related materials.

B. The Applicator shall have experience in installation of the flooring system as confirmed by the manufacturer in

all phases of surface preparation and application of the product specified.

C. No requests for substitutions shall be considered that would change the generic type of the specified System.

D. System shall be in compliance with requirements of United States Department of Agriculture (USDA),

Food, Drug Administration (FDA), and local Health Department.

E. System shall be in compliance with the Indoor Air Quality requirements of California section

01350 as verified by a qualified independent testing laboratory.

F. A pre-installation conference shall be held between Applicator, General Contractor and the Owner to review and clarification of this specification, application procedure, quality control, inspection and acceptance criteria and production schedule.

* 1. PRODUCT DELIVERY, STORAGE, AND HANDLING

1. Packing and Shipping
2. All components of the system shall be delivered to the site in the Manufacturer's packaging, clearly identified with the product type and batch number.

B. Storage and Protection

1. The Applicator shall be provided with a storage area for all components. The area shall be between 35 F and 85 F, dry, out of direct sunlight and in accordance with the Manufacturer's recommendations and relevant health and safety regulations.

2. Copies of Safety Data Sheets (SDS) for all components shall be kept on site for review by the Engineer or other personnel.

C. Waste Disposal

1. The Applicator shall be provided with adequate disposal facilities for non-hazardous waste generated during installation of the system.

1.7 PROJECT CONDITIONS

1. Site Requirements
2. Application may proceed while air, material and substrate temperatures are between 35 F and 90 F providing the substrate temperature is above the dew point. Outside of this range, the Manufacturer shall be consulted.
3. The relative humidity in the specific location of the application shall be less than 85 % and the surface temperature shall be at least 5 F above the dew point.

3. The Applicator shall ensure that adequate ventilation is available for the work area. This shall include the use of manufacturer’s approved fans, smooth bore tubing and closure of the work area.

4. The Applicator shall be supplied with adequate lighting equal to the final lighting level during the preparation and installation of the system.

B. Conditions of new concrete to be coated with MMA material.

1. Concrete shall be moisture cured for a minimum of 7 days and have fully cured a minimum of twenty

eight days in accordance with ACI-308 prior to the application of the coating system pending moisture

tests.

2. Concrete shall have a flat rubbed finish, float or light steel trowel finish (a hard steel trowel finish is neither necessary nor desirable).

3. Sealers and curing agents should not to be used.

4. Concrete surfaces on grade shall have been constructed with a vapor barrier to protect against the effects of vapor transmission and possible delamination of the system.

C. Safety Requirements

1. All open flames and spark-producing equipment shall be removed from the work area prior to commencement of application.

1. "No Smoking" signs shall be posted at the entrances to the work area.

3. The Owner shall be responsible for the removal of foodstuffs from the work area.

4. Non-related personnel in the work area shall be kept to a minimum.

* 1. WARRANTY

1. Sherwin-Williams warrants that material shipped to buyers at the time of shipment substantially free from material defects and will perform substantially to Sherwin-Williams published literature if used in accordance with the latest prescribed procedures and prior to the expiration date.
2. Sherwin-Williams liability with respect to this warranty is strictly limited to the value of the material purchase. One-year standard material warranty.

PART 2 – PRODUCTS

2.1 FLOORING

A. Sherwin-Williams Crylaflor, MMA-Based seamless acrylic flooring system

1. System Materials:

a. Primer Coat: Sherwin-Williams Crylaflor P-101 MMA-based, two-component primer.

b. Bond Coat: Sherwin-Williams Crylaflor G-201, MMA-based two-component resin.

c. The aggregate shall be Sherwin-Williams Q-Rok.

d. Topcoats: Sherwin-Williams Pigmented Crylaflor T-301, MMA-based, two-component resin

2. Patch Materials

a. Shallow Filler/Patch Material: Use Sherwin-Williams Crylaflor G-201 with Crylaflor SL Filler Blend in ¼ inch maximum lifts.

b. Deep Fill and Sloping Material (over ¼ inch): Use Crylaflor Tex Polymer Concrete as manufactured by Sherwin-Williams. As required, extend with approved aggregate per manufacturers recommendations.

2.2 MANUFACTURER

A. The Sherwin-Williams High Performance Flooring, 866-540-1299 [swflooring@sherwin.com](mailto:swflooring@sherwin.com) Website: <https://industrial.sherwin-williams.com/na/us/en/resin-flooring.html>

B. Manufacturer of Approved System shall be single source and made in the USA.

C. Alternates must be approved 10 days prior to bid.

2.3 PRODUCT REQUIREMENTS

A. Primer Crylaflor P-101

1. Percent reactive resin 100 %

2. VOC <100 g/L

3. Water absorption ASTM D 570 0.04 %

4. Tensile strength, ASTM D 638 3,550 psi

5. Tensile modulus ASTM D 638 400,000 psi

6. Coefficient of thermal expansion

ASTM D 696 0.000035 in/in/F

7. Electrical resistivity ASTM D 257

Volume resistance 1015 ohm-cm

Surface resistance 1012 ohm

8. Pot Life @ 68 F 10-20 minutes

9. CureRate @ 68 F 45-60 minutes

10. Recoat Time @ 68 F 45-60 minutes

11. Multi-coat application, solution weld yes

B. Bond Coat Crylaflor G-201

1. Percent Reactive 100 %

2. VOC <100 g/L

3. Water Absorption, ASTM D 570 0.04 %

4. Tensile Strength, ASTM D 638 2,175 psi

5. Coefficient of thermal expansion

ASTM D 696 0.000035 in/in/F

6. Electrical Resistivity, ASTM D 257

Volume resistance 1015 ohm-cm

Surface resistance 1012 ohm

7. Pot Life @ 68 F 10-20 minutes

8. CureRate @ 68 F 45-60 minutes

9. Recoat Time @ 68 F 45-60 minutes

10. Multi-coat Application, solution weld yes

C. Topcoat Crylaflor T-301

1. Percent reactive resin 100 %

2. VOC <100 g/L

3. Water absorption ASTM D 570 0.4 %

4. Tensile strength, ASTM D 638 3,550 psi

5. Tensile modulus, ASTM D 638 300,000 psi

6. Coefficient of thermal expansion

ASTM D 638 0.000035 in/in/F

7. Electrical resistance ASTM D 257

Volume resistance 1015 ohm-cm

Surface resistance 1012 ohm

8. Water vapor transmission

DIN 53122 0.9 g/cm-hr-mm HG x 10 -9

9. Pot Life @ 68 F 10-15 minutes

10. CureRate @ 68 F 45-60 minutes

11. Recoat Time @ 68 F 45-60 minutes

12. Multi-coat application, solution weld yes

PART 3 – EXECUTION

* 1. EXAMINATION

A. Examine substrates, areas and conditions, with Applicator present, for compliance with requirements for maximum moisture content, bond test, installation tolerances and other conditions affecting flooring performance.

1. Verify that substrates and conditions are satisfactory for flooring installation and comply with requirements specified.

3.2 PREPARATION

1. General

1. New and existing concrete surfaces shall be free of oil, grease, curing compounds, loose particles, moss,

algae growth, laitance, friable matter, dirt, and bituminous products.

2. Bond Test: Random tests for adequate bond strength shall be conducted on the substrate while the surface preparation is ongoing and prior to application of the primer, in accordance with the Manufacturer's recommendations.

a. A minimum frequency of three tests per 5000 sf. Smaller areas shall receive a minimum of three tests.

b. Based on the test results, additional substrate preparation may be required before proceeding with the installation of the system.

3. Moisture Testing: Perform tests recommended by manufacturer and as follows.

. **a.** Perform relative humidity test using is situ probes, ASTM F 2170. Proceed with installation only after substrates have a maximum 85% relative humidity level measurement.

b. If the relative humidity exceeds 85% then the Owner and/or Engineer shall be notified and advised of additional cost for the possible installation of a vapor mitigation system that has been approved by the manufacturer or other means to lower the value to the acceptable limit.

4. There shall be no visible moisture present on the surface at the time of application of the system. Compressed oil-free air and/or a light passing of a propane torch may be used to dry the substrate.

5. Mechanical surface preparation

1. Shot blast all surfaces to receive flooring system with a mobile steel shot, dust recycling machine (Blastrac or equal). All surface and embedded accumulations of paint, toppings hardened concrete layers, laitance, power trowel finishes and other similar surface characteristics shall be completely removed leaving a bare concrete surface having a minimum CSP of 3-4 profile.

b. Floor areas inaccessible to the mobile blast machines shall be mechanically abraded to the same degree of cleanliness, soundness and profile using diamond grinders, needle guns, bush hammers, or other suitable equipment.

c. Where the perimeter of the substrate to be coated is not adjacent to a wall or curb, a minimum 1/4 inch

key cut shall be made to properly seat the system, providing a smooth transition between areas. The

detail cut shall also apply to drain perimeters and expansion joint edges.

d. Cracks and joints (non-moving) greater than 1/8 inch wide are to be chiseled or chipped-out and repaired.

6. At spalled or worn areas, mechanically remove loose or delaminated concrete to a sound concrete and

patch per manufactures recommendations.

* 1. APPLICATION

1. General

1. The system shall be applied in six distinct steps as listed below:

a. Substrate preparation, Bond Tests

1. Priming
2. First bond coat application with first aggregate broadcast
3. Second bond coat with second aggregate broadcast
4. Topcoat application, sand floor (if required)
5. Second topcoat application

2. Immediately prior to the application of any component of the system, the surface shall be dry and any remaining dust or loose particles shall be removed using a vacuum or clean, dry, oil-free compressed air.

3. The handling, mixing and addition of components shall be performed in a safe manner to achieve the desired results in accordance with the Manufacturer's recommendations.

4. The system shall follow the contour of the substrate unless pitching or other leveling work has been specified by the Architect.

5. A neat finish with well-defined boundaries and straight edges shall be provided by the Applicator.

B. Primer

1. The Crylaflor P-101 shall consist of one roller applied coat with a coverage rate of 90-100 sf/gal.

2. All components shall be measured and mixed in accordance with the Manufacturer's recommendations.

3. The primer shall cure tack-free before application of the floor topping.

4. Porous concrete may require a second coat of primer should the first coat be absorbed.

C. Bond Coat

1. The first Bond Coat of pigmented Crylaflor G-201 shall be applied with a roller at a rate of 90-100 sf/gal and broadcast to excess, 0.5 lbs/sf with the flintshot quartz aggregate.

2. The second Bond coat of pigmented Cryl-A-Glaze G-201 shall be applied at 50-60 sf/gal and broadcast to

excess at 0.3-0.5 lbs/sf with the Q Rok aggregate.

3. Allow material to fully cure. Vacuum, sweep, and/or blow to remove all loose aggregate.

D. Topcoat

1. The first rollerapplied topcoat of Crylaflor T-301 shall have a coverage rate of 80 sf/gal.

1. The first topcoat coat will be allowed to cure then can be sanded or scraped to give desired finish texture.
2. The second topcoat is applied at a coverage rate of 90-100 sf/gal.
3. The finish floor will have a nominal thickness of 3/16 inch.

3.4 FIELD QUALITY CONTROL

A. Tests, Inspection

1. The following tests shall be conducted by the Applicator:

a. Temperature

1. Air, substrate temperatures and, if applicable, dew point.

b. Bond Test of the primer to the substrate shall be checked as per Clause 3.2, A, 2

c. Coverage Rates

1. Rates for all layers shall be monitored by checking quantity of material used against the area covered.

* 1. CLEANING AND PROTECTION

A. Cure flooring material in compliance with manufacturer’s directions, taking care to prevent their contamination during stages of application and prior to completion of the curing process.

B. Remove masking. Perform detail cleaning at floor termination, to leave cleanable surface for subsequent work of other sections.

5/6/2005 CRYL-A-FLOOR Q-Rok STANDARD SPECIFICATION

*Please recycle - Thank you!*